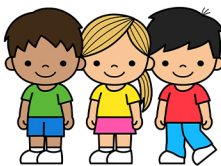


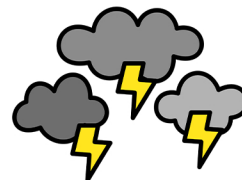
R-CONTROLLED VOWELS



star



third



storm

ar

card



farm



jar



er

germs



herb



fern



ir

bird



circus



twirl



or

coral



cork



stork



ur

burnt



fur



turtle

